



Tool and equipment test for Honda Testing resistance spot welding equipment



Honda Motor Europe

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1 Summary

1.1 Summary of rolling test specimens

Equipment manufacturer:	Civic rolling test specimens	CRV rolling test specimens
Wieländer & Schill Inverta Spot GT	120 points, OK	120 points, OK

1.2 Summary of micrographic test specimens

Equipment manufacturer:	Front frame sidemember		A-pillar		B-pillar		Rocker panel	
	Civic	CRV	Civic	CRV	Civic	CRV	Civic	CRV
Wieländer & Schill Inverta Spot GT	+	0	+	+	+	+	+	+

1.3 Summary of test results

Equipment manufacturer:	Civic test passed	CRV test passed	Overall test
Wieländer & Schill Inverta Spot GT	OK	OK	OK